



## HAND WRAPPER

### INSTRUCTION MANUAL TYPE : U-450JP B-450JP

Use after reading this well.

Thank you for purchasing PEONY HAND WRAPPER.  
Read this manual , and use properly before the use.  
Keep this carefully so that you can always see after you read.

#### 1. CHARACTERISTICS

##### 1) ASPAL ELECTRONIC THERMOSTAT

As ASPAL electronic thermostat is adopted, temperature becomes more stable than the former one.

##### 2) HEAT PLATE & HEAT BLADE FOR POLYOLEFIN FILM

Owing to adopting special Teflon coating, you can use various film (polyolefin, vinyl chloride film, etc.)

#### 2. HOW TO PUT FILM THROUGH

1) Like figure 1, draw film through the bottom of front roller, which is the front one of two film loading rollers.

##### 2) FIGURE 1-(1) U-450JP

Draw film through the bottom of front roller in the working table.

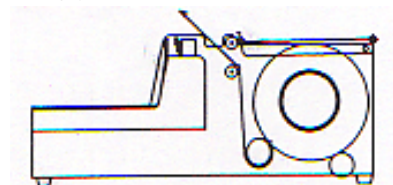
##### 3) FIGURE 1-(2) B-450JP

Draw film through between two rollers installed lengthwise in the front of the working table.

FIGURE1-(1) U-450JP



FIGURE1-(2) B-450JP



#### 3. HOW TO USE

##### 1) CHECK OF EACH PARTS

Check the smooth movement of roller whether parts are coming off, or screws and nuts become loose.

Tighten looseness of screws and nuts by a screwdriver. Give to the repair if the shortage of parts and the defect of operation are occurred.

##### 2) BRAKE ADJUSTMENT

On drawing film, film sometimes turns too much and winds itself. Adjust by loosening the stopper (figure 2), and fastening a brake knob.

After adjustment is finished, fasten and fix the stopper.

##### 3) HOW TO PUT A POWER SUPPLY ON

Put the plug of the power supply code in the outlet, push down the main switch (figure 3) to "ON", and confirm that a pilot lamp inside the main switch is turned on.

When a pilot lamp doesn't light on, confirm whether the outlet is charged with electricity.

When there is something wrong with the outlet, give to the repair.

##### 4) THE TEMPERATURE CONTROL OF THE HEAT PLATE

Wait for several minutes until a heat blade and heat plate get enough temperature. Take a test if it becomes possible to use by cutting film.

Turn the temperature control knob of electronic thermostat (figure 3) to the suitable temperature for the heat plate.

When a temperature adjustment dial is turned to the weakest position, temperature of the heat plate hardly rises.

When temperature rises beyond the necessity, the life of the heater becomes shorter.

Never touch the heat blade and the heat plate directly.

As the temperature at the front side of body and the stainless steel parts rises, it causes a burn when you touch them directly.

#### 4. HOW TO WRAP

- 1) Put a package thing on the working table, draw film, and cover the package thing with film.
- 2) Roll film edge in the bottom of package thing, pull film forward with it, and cut film with heat blade by pushing down.
- 3) Press film against the bottom of the package thin, with pulling both of film edges by hands, and weld film by pressing it against the heat plate.

#### 5. ATTENTION OF THE USE

- 1) **WARNING** Never touch the heat blade and the heat plate with hands or a part of body directly.
- 2) **WARNING** Don't operate with wet hands. (It has a danger to be struck by electricity.)
- 3) **WARNING** Don't splash water to a power supply connected to the outlet. Connect a power supply to the outlet after the water splashed machine dries completely. (It has a danger to be struck by electricity.)
- 4) Turn a switch off and remove a power supply code after operation.
- 5) Don't repair, remodel, or dismantle by yourself.
- 6) Keep off the machine from stoves or others with heat.
- 7) When cold air hits a machine directly and it is used in a cold environment, a film becomes hard to be cut off, and temperature of the heat plate stops rising to fixed temperature.
- 8) Don't carry the machine with attached film.
- 9) Use this machine with single phase 220V, 50-60Hz.
- 10) When you remove a ground, install it in the screw which is on the left of body, seen from the front.

#### 6. HOW TO MAINTAIN

- 1) Remove trash between the heat blade and tension.
- 2) Wipe the heat blade and the top of heat plate with a floor cloth.

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